



**10– 57 Litre (2.5–15 USG)
Bladder Accumulators
6666 PSI ASME VIII
Division 1 'U' Stamp**

BESPOKE ACCUMULATORS AVAILABLE UPON REQUEST

**CONTACT QHP LTD FOR MORE INFORMATION:
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Bladder Accumulators

We offer fully repairable bladder type accumulators in a wide variety of sizes from 1 litre to 57 litres. We also offer protective internal and external coatings or corrosion resistant materials as required.

Our standard bladder accumulators are manufactured to international standards up to pressures of 690 bar (10,000 PSI) as standard (see our Design Standards section for more information). The components for this large range of Accumulators are usually carried in stock.

Bespoke units are available upon request to cope with low/high temperatures, aggressive fluids, or high flow rates, again many components will be carried in stock.

STANDARD BLADDER TYPE HYDRAULIC ACCUMULATORS:

- 1 to 57 Litre Nominal Capacity
- Chrome Molybdenum Steel
- Stainless Steel or Carbon Steel Connections available
- MaWP of 420 Bar & 690 Bar Standard Vessels
- BSEN 14359 Design Standard
- PED 2014/68/EU Certified (CE Marked)
- Non standard options are available
- ASME VIII Division 1 with the option for U Stamp and National Board Registration
- AS1210 Australian Pressure Vessel Standard
- Others available on request

DESIGN STANDARDS

QHP can design and manufacture to the following standards:

- BSEN 14359 (British/European Accumulator Code)
- ASME VIII Division 1 (U Code Stamp available)
- AS1210 (Australian Pressure Vessel Code)

QHP CAN ALSO OFFER THE FOLLOWING APPROVALS:

- PED 2014/68/EU (European Pressure Equipment Directive)
- ATEX 2014/34/EU
- Lloyds Register
- NB (National Board)
- DNV GL (Det Norske Veritas)
- ABS (American Bureau of Shipping)
- USCG (US Coast Guard)
- BV (Bureau Veritas)
- CRN (Canadian Registration Number)
- Australian Design Registration for all Australian States.
- SELO for China
- DOSH for Malaysia
- NR13 for Brazil
- 3A Marking for Serbia



SPECIFICATION:

6666 PSI ASME VIII Division 1 (U Stamped) Bladder Accumulator

- Capacity: 10 to 57 Litre (2.5 to 15 US Gallon)
- Shell Material: Chromium Molybdenum Alloy Steel
- Connection Material: Stainless Steel
- Gas Connection: 1/4" BSP Male Gas Valve (316 Stainless Steel)
- Fluid Connection: See Table Below (Others Available Upon Request)
- Maximum Working Pressure: 6666 PSI
- Design Pressure: 6666 PSI
- Hydrostatic Test Pressure: Design Pressure x 1.5
- Metallic Design Temperature: -40°C to +93°C (Standard)
- Elastomeric Operating Temperature: Various Elastomers Available
- Design Code: ASME VIII Division 1
- Approval: U Stamp
- Dimensions & Weight: See Table Below

BLADDER & ELASTOMER:

- Available In A Range Of Elastomers To Suit Operating Conditions

FLUSHING:

- SAE AS4059 Class 6B-F or NAS 1638 Available
- Medium: Water Glycols & Mineral Oils

EXTERNAL COATING:

- Special Offshore Topside Paint Specifications Available Upon Request
- Norsok M501 System Coatings

MATERIAL CERTIFICATION:

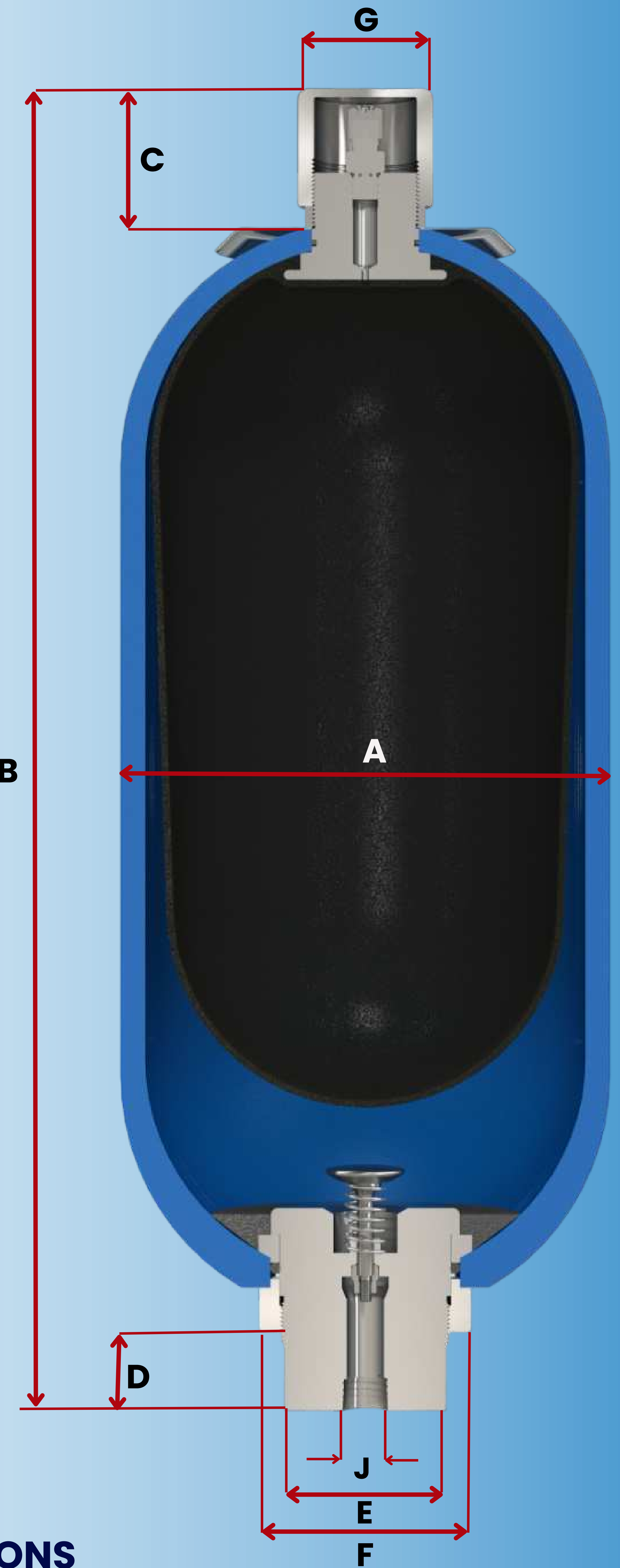
- BS EN 10204-3.1 For Major Pressure Retaining Components
- C of C, ASME UIA Form & Process Certification

ACCESSORIES AVAILABLE:

- Clamps & Brackets (Carbon & Stainless Steel)
- Fluid Side Safety Blocks (Optional relief valves)
- Portable Charging Sets
- Internal Electroless Nickel Plating (ENP)

PERMANENT CHARGING BLOCKS:

- 1/4" BSP Gas Valve Connection
- Burst Disc (Option)
- Various Connections Available



DIMENSIONS

Nominal Capacity (Litres)	Gas Volume (Litres)	Weight (kg)	ø A (mm)	B Max. (mm)	C (mm)	D (mm)	ø E (mm)	ø F (mm)	ø G (mm)	J (NPT)
10.00	9.25	75	245	560	65	63	76	100	63.5	1/2"
20.00	18.75	105	245	865	65	63	76	100	63.5	1/2"
35.00	35.25	165	245	1395	65	63	76	100	63.5	1/2"
50.00	49.25	220	245	1900	65	63	76	100	63.5	1/2"
57.00	54.5	245	245	1980	65	63	76	100	63.5	1/2"